

# Anhydrous Ammonia (NH<sub>3</sub>) Safety

Report Incidents to the MN Duty Officer at 1-800-422-0798



- **USE** withdrawal hoses of correct length – to prevent dragging, pinching, rubbing, and fitting failures.
- **INSTALL** and maintain break-away coupling device in accordance with the manufacturer's recommendations.
- **NEVER** assume NH<sub>3</sub> lines are empty.
- **ALWAYS** wear ammonia rated goggles and gloves.
- **FREQUENTLY** check and hand tighten nurse tank valves.



## Always keep clean safety water available and accessible

- **FACILITY:** A minimum of 150 gallons at facility next to riser steps and bulk tank load area.
- **FIELD:** 5 gallons on each nurse tank.

Find us on the web at: [www.mda.state.mn.us/nh3](http://www.mda.state.mn.us/nh3)